



# **SPEC**cord

# CLOSED CELL POLYETHYLENE BACK-UP CORD

#### **DESCRIPTION**

**SpECcord** is a closed cell polyethylene foam supplied in cord form for use as a back-up material for joint sealants. It is available in diameters from 6mm to 50mm.

#### **TYPICAL USES**

**SpECcord** is used as a sealant back-up rod in movement joints where cold applied sealants are used, such as joints in or between:

- · Concrete, blockwork and brickwork.
- · Concrete, GRC and GRP precast panels.
- Metal cladding panels.
- · Aluminium and concrete or blockwork structures.
- · Aluminium members (non-structural glazing).
- · Floor and roof joints (cold applied sealants).
- · Door and window frames.

## **ADVANTAGES**

- Economical
- Non-hazardous
- Easy to install
- Excellent absorption
- · Good chemical resistance
- Acts as a bond breaker eliminating 3-way sealant adhesion
- · Not impaired by climatic extremes
- · Provides minimum strain shape for sealants

#### **RELEVANT STANDARD**

ASTM C1330, TYPE C

#### **TECHNICAL DATA**

**Density** 24.8 kg/m<sup>3</sup> **Compression recovery** 96.99% **Thermal conductivity** 0.0540 W/mK **Water absorption** 0.01 g/cm<sup>3</sup> **Tensile Strength** 0.204 N/mm<sup>2</sup> Compression 0.021 N/mm<sup>2</sup> -10°C to +80°C Temperature stability Colour white/grey

**Resistant to** fungi, moulds, bacteria & mild chemicals

#### **APPLICATION**

#### **Size Selection**

The diameter of the cord should be about 25% greater than the width of the joint so that the cord fits tightly in, providing a firm support for the sealant and ensuring correct sealant profile.

## Installation

After selecting the correct size, push fit the cord into the sealing slot using a blunt tool. Do not use any sharp objects or tools that could puncture, cut and damage the cord.

## **Watch Points**

- If a primer needs to be used, apply the primer first and wait for it to dry before installing the cord.
   Solvents in the primer will damage the cord.
- After installation ensure that sufficient depth is maintained for the sealant as recommended by the sealant manufacturer.
- Do not cut the cord into halves or parts, as this will affect its performance.

# **APPLICATION TEMPERATURE RANGE**

5°C to 45°C

#### **PACKAGING**

**SpECcord** is supplied in bags as follows:

Diameter	Joint Width	Coil Length
6mm	4 - 5 mm	800m
10mm	7 - 8 mm	800m
15mm	10 - 12 mm	360m
20mm	15 mm	200m
25mm	20 mm	100m
30mm	25 mm	100m
40mm	30 mm	100m
50mm	40 mm	100m

#### **STORAGE AND SHELF LIFE**

Store **SpECcord** indoors in cool and dry conditions. When stored as directed, shelf life of **SpECcord** is indefinite.

**HEALTH & SAFETY** 

There are no health and safety hazards associated with normal usage of **SpECcord**.

Dispose of all waste in accordance with the local environmental requirements.

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